

IOM Description	REV #	ISSUE DATE	SUPERSEDES	SECTION REVISED	REVISION DESCRIPTION
A-720/721-B and 724 Top Transfer 2" Angle Valve	2.2	9/4/2026	2.1	6.3	Inspection Criteria
A-730/A-734 Top Transfer Angle Valve, 3"	1.3	9/15/2026	1.2	6.1.4	Inspection Criteria
A-144, A-146 Check Valve IOM	2.0	5/4/2026	1.0	4.2	Updated float weight tolerance.
B-612 Gauging Device	1.1	4/7/2026	1.0	6.1.2 & 6.1.2.3	Removed reference to obsolete tool T612-2012
A-718 Top Transfer 1" Angle Valve	1.2	5/25/2026	1.1	1.2, 1.4.4	Moved torque specs to the table on page 8
A-14378	1.6	3/17/2026	1.5	4.3 4.5.2.17 & .18 4.5.2.19	Updated Tools and Supplies Updated and Combined sections. Updated bolt material of construction
A-720/721-B and 724 Top Transfer 2" Angle Valve	2.1	3/3/2026	2	2.1.3 7.2.16	Corrected Outlet Flange Part number for A-721-B Corrected instructions.
A-14378	1.5	3/3/2026	1.4	4.5.2.19	Updated Torque Specification
A-3000-M	4.7	2/2/2026	4.6	2.2	Updated drawings to show 8a and 8b.
A-1400/A-15000	3.4	12/5/2025	3.3	3.1.9	Added Bite Mark clarification
A-1402C Series External Style PRV IOM	1.9	12/5/2025	1.8	4.1.10	Added Bite Mark clarification
A-14378	1.4	12/5/2025	1.3	3.1.8 & 4.5.2.17	Added Bite Mark clarification
A-1400/A-15000	3.3	12/1/2025	3.2	3.1.8	The rupture disc should not be reused. Install a new rupture disc.
A-1402C Series External Style PRV IOM	1.8	11/13/2025	1.7	4.1.11 8.2.2	Rupture Disc Flange bolts instructions. Torque and Torque pattern for Rupture Disc flange bolts.
A-1600	3.2	10/25/2025	3.1	3.1.8 & 4.5.2.17	The rupture disc should not be reused. Install a new rupture disc.
A-1700	3.2	10/25/2025	3.1	3.1.8 & 4.5.2.17	The rupture disc should not be reused. Install a new rupture disc.
A-15000 Series External Style IOM	3.2	10/25/2025	3.1	3.1.8 & 4.5.2.17	The rupture disc should not be reused. Install a new rupture disc.
A-14378	1.2	10/24/2025	1.1	3.1.8 & 4.5.2.17	The rupture disc should not be reused. Install a new rupture disc.
A-1402C Series External Style PRV IOM	1.7	10/23/2025	1.6	4.1.9.1	The rupture disc should not be reused. Install a new rupture disc.
A-14167-KY & A-14167-3KY	1.4	7/30/2025	1.3	4.4.3.2	Updated the spring setting table.
A-3000-M	4.6	7/21/2025	4.5	5.1.7.2	Added missing data to the spring table.
A-117 Check Valve IOM	1	7/2/2025			New
A-119 Check Valve IOM	1	7/2/2025			New
A-120 Check Valve IOM	1	7/2/2025			New
A-126 Check Valve IOM	1	7/2/2025			New
A-127 Check Valve IOM	1	7/2/2025			New
A-128-B Check Valve IOM	1	7/2/2025			New
A-129 Check Valve IOM	1	7/2/2025			New
A-130, A-132 Check Valve IOM	1	7/2/2025			New
A-131, A-132 Check Valve IOM	1	7/2/2025			New
A-134, A-134-W, A-136, A-136-W Check Valve IOM	1	7/2/2025			New
A-144, A-146 Check Valve IOM	1	7/2/2025			New
A-162 Check Valve IOM	1	7/2/2025			New
A-164, A-167 Check Valve IOM	1	7/2/2025			New
A-165, A-168 Check Valve IOM	1	7/2/2025			New
A-174, A-177 Check Valve IOM	1	7/2/2025			New
A-120/A-177 Check Valve IOM					IOM replaced in whole by individual IOMs for Check Valves.
A-3000-M	4.5	6/5/2025	4.4	8.2.2	Corrected the spring table. Changed 247 to 247.5
a-1477-a-14167-external-style-prv-iom	1.3	6/2/2025	1.2	4.2.1 4.2.2 4.2.3 4.2.5 4.2.9 4.2.11 4.2.12 4.2.13 4.3.1	Clarified Inspection Criteria
a-1477-a-14167-external-style-prv-iom	1.2	5/2/2025	1.1	4.2.10	Valve Body Inspection, correct arrow.
A-1000	3.8	8/12/2025	3.7	4.3.14 4.3.16	Added note to add PFPE type of lubricant to the stem threads before installing the 10-8 lock nut. Added Torque specification.

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A-1000	3.7	5/19/2025	3.6	2.1	Page 8 & 11, changed spring part number 10-229-SS to 10-229-MO. Page 7 & 10, changed 10-8-CS to 10-8-SS, changed 10-12 and 10-13 to 10-12-MO and 10-13-MO. Changed 22-72-PB to 22-72-SS.
A-1400/A-15000	3.2	3/25/2025	3.1	3.1.8, 4.5.2.11	The rupture disc should not be reused. Install a new rupture disc.
A-14150/A-14499 Series	1.1	4/3/2025	1.0	4.2.5	Added the Inner Spring, 14-13-SS, to the Spring Inspection Table
A-3000-M	4.5	3/26/2025	4.4		23-8-SS locknut replaced by 23-81-SS locknut and 23-82-MO lock washer.
A-2000	1.7	3/26/2025	1.6		23-8-SS locknut replaced by 23-81-SS locknut and 23-82-MO lock washer.
A-1402C Series External Style PRV IOM	1.6	2/10/2025	1.5	8.2.1	The rupture disc should not be reused. Install a new rupture disc.
A-718 Top Transfer 1" Angle Valve	1.1	2/7/2025	1.0	8.1.12	Updated torque requirements from in-lbs to ft-lbs
A-720/721-B and 724 Top Transfer 2" Angle Valve	2.0	12/11/2024	1.9	Pages 6 & 7	Inserted 2 pages to include reference to A-725 angle valves.
A-720/721-B and 724 Top Transfer 2" Angle Valve	1.9	9/10/2024	1.8	2.1	Updated Outlet Flange part number for A-721-B on page 5 from 720-71-CS to 721-71-CS
A-720/721-B and 724 Top Transfer 2" Angle Valve	1.8	1/3/2022	1.7		Update telephone number and formatting.
A-3000-M	4.4	7/31/2024	4.3	5.1.7.2	Corrected Spring part number for A-35280-XL from 35-281-SS to 35-280-AS
B-612 Gauging Device	2	6/11/2024	20190129	3.2.11 3.3.6	Provides clarification on gauge rod adjustment. Provides clarification on fine tuning of gauge devices.
A-3000-M	4.3	5/20/2024	4.2	5.1.7.2	Fixed typo on Spring Chart; 34-245-AS correct to 34-255-AS. Added A-3400 to Cover.
A-1402C Series External Style PRV IOM	1.5	5/20/2024	1.4	4.1.10.1 4.1.10.2	Added CAUTION Note regarding Bead or Sand Blasting Added NOTE Note regarding Surface Finish
A-730/A-734 Top Transfer Angle Valve, 3"	1.2	4/23/2024	1.1		
A-22075/22076 High-Flow Internal-Style PRV IOM	1.2	11/4/2021	1.1	4.1.3.1	Updated valve stem TIR
A-430-S/A-432-S/A-434-S Rupture Disc Device IOM	1.1	10/18/2021	1	2	Added in other model BOM's including A-43X & A-43X-T Updated bolt tightening pattern to cross pattern
Renamed to A-430/A-432/A434 Rupture Disc Device IOM				3.1.8 4.1	Steps and figures updated to account for welded parts
				4.1.1	Added in warning
				4.2.4	Updated figure and inspection criteria
				4.3	Steps and figures updated to account for welded parts
				5.1	Steps and figures updated to account for welded parts
				5.1.11	Updated bolt tightening pattern to cross pattern
A-720/721-B and 724 Top Transfer 2" Angle Valve	1.7	10/8/2021	1.6	2 7.2	BOM's & Corresponding images updated to current drawings. Added in retainer reassembly instructions
A-1000	3.6	8/6/2021	3.5	4.2.6	Added dye test requirement
A-3000-M	4	6/21/2021	3.9	4.1.2.3	Updated thread inspection criteria
A-2000	1.6	5/14/2021	1.5	2.2	Additional Caution / additional grease information
A-520/A-522/A-522A 4" Bottom Outlet Ball Valve	3	4/1/2021	2.2	2.1 4.1.6.1 4.4 4.5.10	Included A-522A bill of materials Updated instructions and item numbers for A-522A Updated notice to distinguish between A-522A and A-522 Included caution and updated item numbers for A-522A instructions
A-1000	3.5	2/10/2021	3.4	Table 2-4	Updated flow rates for all models
A-14150/A-14499 External Pressure Relief Valve	1	2/8/2021	0	Table 4.1 4.2.12 Table 4.3	Updated "Item 27" to correct, BOM-listed "Item 22"
A-1000	3.4	1/26/2021	3.3	4.2.5	Updated inspection instructions
A-547PL Series Bottom-Outlet Plug Valve	1	1/12/2021	0	5.4.24	Updated location for tag placement
A-2000	1.5	1/11/2021	1.4	3.1.2	Updated thread inspection criteria
A-1000	3.3	12/16/2020	3.2	4.2.2	MPI / Dye-Pen requirement removed due to part being casted, not welded.
A-3000-M	3.9	11/6/2020	3.8	8.1.7	Updated torque requirements
A-520/A-522 4" Bottom Outlet Ball Valve	2.2	8/18/2020	2.1	Figure 4-1, 4-2 4.1.8 Routine Maintenance	Updated wrench requirements for locknuts
A-520/A-522 4" Bottom Outlet Ball Valve	2.1	5/12/2020	2	4.2.1 4.5.34	Added cap inspection criteria Added secondary testing pressure
A-3000-M	3.8	2/28/2020	3.7	4.1	Images were updated to be more clear where to inspect (4.1.4 & 4.1.6)
A-1477/A-14167	1	2/20/2020	0	4.3.16	Corrected procedural step
A-718D-ML-H01	1	2/20/2020	0	n.a.	Manual updated to be named A-718D, to cover A-718A, A-718B, and A- 718C
A-19075	2.3	2/19/2020	2.2	6	Tooling part numbers revised and added.
A-35000 Series Internal Style IOM	3.7	1/27/2020		4.1.6	Spring table updated with corrected models
A-3000 Series Internal Style IOM	3.7	7/23/2018	3.6	4.1	Added inspection of valve body seat seal and crown

IOM Description	REV #	ISSUE DATE	SUPERSEDES	SECTION REVISED	REVISION DESCRIPTION
A-424/A-460 Operation Inspection and Maintenance Manual	1.3	6/29/2018	1.2	Reassembly Step 15	Retainer nut torques revised from 50 ft-lbs to 30 ft-lbs
A-430-S, A-432-S & A-434-S Series Rupture Disc Device	1	6/29/2018	0	4.3.8	Retainer nut torques revised from 50 ft-lbs to 30 ft-lbs
				5.1.11	
A-720/721-B and 724 Top Transfer 2" Angle Valve	1.6	6/26/2018	1.5	3.1.3	Locknut torque requirement now 65 ft-lbs. (Previously only needed to be "snug")
				8.1.7	
A-720 Series 2" Angle Valve Kit Instructions					New IOM. 2" and 3" kit instructions separated into two documents.
					Includes new 2" rebuild instructions and packing torque requirements
	0	6/26/2018	n.a.	n.a.	Prior applicable IOM was A-720/A-734 Angle Valve Repair Kit Instructions, Rev 3.3
A-730/A-734 3" Angle Valve Repair Kit Instructions					New IOM. 2" and 3" kit instructions separated into two documents.
	0	6/26/2018	n.a.	n.a.	Prior applicable IOM was A-720/A-734 Angle Valve Repair Kit Instructions, Rev 3.3
					Valve Component Update
				1.2	Clarified bolt tightening for proper installation
				2.2	Update for tightening of packing locknut/ torque in valve Op Proc
				3.1.3	Change to mounted valve leak repair procedure
				4.2.1	Update procedure for outlet flange removal / Removed hammer for loosening u-bolt Updated procedure to remove packing now with new components
A-720/721-B and 724 Top Transfer 2" Angle Valve	1.5	6/18/2018	1.4	5.1.5 / 5.1.7	Added inspection requirements
				5.1.9 - 5.1.12	Updated assy for new parts / specified packing screw/locknut torques
				6.1.3, 6.1.4, 6.1.7	Valve testing to 600 psi with not to exceed 700 psi
				7.2	
				8.1	
A-205/A-222 Series Vacuum Relief Valve IOM	1.3	5/18/2018	1.2	Maintenance Step 8	Removed measurement of stem travel as check
A-3000 Series Internal Style IOM	3.6	5/23/2018	3.5	1.4.4	Corrected locknut sizes and tool requirements
A-1000 Series Internal Style IOM	3.2	4/10/2018	3.1	4.3, 4.3.15, 5.1.9	Changed Locknut torque to 65 +/- 5 ft-lbs
A-1076/A-1281 Pressure Relief Valve	2.1	4/10/2018	2	4.3, 4.3.15, 5.1.10	Changed Locknut torque to 65 +/- 5 ft-lbs
A-2000 Series Internal Style Pressure Relief Valve	1.4	4/10/2018	1.3	4.4.9	Changed Locknut torque to 100 +/- 10 ft-lbs
A-3000 Series Internal Style IOM	3.5	4/10/2018	3.4	1.4.4 (Table 1-2)	Changed Locknut torque to 100 +/- 10 ft-lbs
A-2000 Series Internal Style Pressure Relief Valve	1.3	2/23/2018	1.2	4.4.9	Clarified torque setting for top lock nut as a range
A-180/A-183 Check Valve	6.2	1/12/2018	6.1	Installation	Revised and added detail to installation weld procedure
A-541 Bottom Outlet Plug Valve	1	1/12/2018	0	n.a.	Revised, Reformatted IOM
					Added press dimensional recommendations. New step added for inspect and clean of valve body internal threads
A-19075 "SmartFlow" External PRV	2.1	1/12/2018	2	4.1, 4.4	
A-2000 Series Internal Style Pressure Relief Valve	1.2	12/11/2017	1.1	3.1.6	Revised spring table to remove assemblies from list that are not A-2000 assemblies
A-1000 Series Internal Style IOM	3	9/28/2017	2.4	n.a.	Revised, Reformatted IOM
A-1076/A-1281 Pressure Relief Valve	2	8/22/2017	1.2	n.a.	Revised and reformatted. Added details/specs for 1281 Series
A-180/A-183 Check Valve	6.1	7/24/2017	6	Inspection, Paragraph 2	Removed references to tools T-A-180-2 and T-A-180-3
				3.2 - 3.3	Revised install tool list. Added note in procedure for cleaning threads
A-210/212 Vacuum Relief Valves	2.1	7/5/2017	2	4.1.8, 4.4.3.3, 4.8.1	Qty of Item 13 Insert changed from 2 to 1 for adjust and locking rings.
				4.4	Added Table 4-3 for replacement parts
A-720/721-B and 724 Top Transfer 2" Angle Valve	1.4	6/5/2017	1.3	1.3.4, 3.1.3	Updated required tools spec - torque wrenches
				7.2.17	Modified packing screw and locknut adjustments/torques
A-720/A-734 Repair Kit	3.3	6/5/2017	3.2	Valve Reassembly	Corrected packing screw and locknut adjustments/torques
713 Series O-Ring Kit Instructions	2.1	5/5/2017	2	Valve Reassembly	Packing screw torque specification
				Valve Reassembly,	
A-713/A-715 1" Angle Valves	1.7	5/4/2017	1.6	Step 18	Packing screw torque specification
				Body Insert	Eliminated body insert remachining instruction
				Inspection	
A-220/A-222 Vacuum Relief Valve IOM	2	4/28/2017	1	n.a.	Revised, Reformatted IOM
A-14150/A-14499 External Pressure Relief Valve	0	4/28/2017	n.a.	n.a.	new IOM
B-240/B-243 Emergency Response Kit	0	3/28/2017	n.a.	n.a.	new IOM
A-720/721-B and 724 Top Transfer 2" Angle Valve	1.3	3/9/2017	1.2	3.1.3, 7.2.17	Modified packing screw and locknut adjustments/torques
				8.2.5	Added WD 40 or equivalent as appropriate preservative
				Operating Instruct.	
A-713/A-715 1" Angle Valves	1.6	3/9/2017	1.5	Step 3	Modified packing screw adjustments/torques
				Valve Re-assembly Step 8	

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A-718C Series 1" Angle Valves	1	3/9/2017	Rev 0, dated Aug 21, 2015	3.1.3, 8.1.14	Modified packing screw adjustments/torques	
A-730/A-734 3" Angle Valves	1.1	3/9/2017	1	3.1.3	Modified packing screw and locknut adjustments/torques	
				7.2.17 - 7.2.18		
A-720/A-734 Repair Kit				Reassembly - 5th and		
	3.2	3/9/2017	3.1	20th bullets	Modified packing screw and locknut adjustments/torques	
A-728 Series 2" Angle Valve	2/17	2/22/2017	45333	Valve Re-assembly Step 11	Specification for tightening socket cap screws revised from 20 to 10 ft-lbs	
A-720/721-B and 724 Top Transfer 2" Angle Valve	1.2	2/20/2017	1.1	3.1.3	Added packing screw torque specification and updated torque specification for locknut	
				7.2.17 - 7.2.18		
B-50 Series Bottom Washout	0	2/20/2017	n.a.	n.a.		
A-1477/A-14167 Series External-Style Pressure Relief Valve	0	2/20/2017	n.a.	n.a.	New IOM	
A-547PL Series Bottom-Outlet Plug Valve	0	2/20/2017	n.a.	n.a.	New IOM	
A-430-S, A-432-S & A-434-S Series Rupture Disc Device	0	2/20/2017	n.a.	n.a.	New IOM	
A-520/A-522 4" Bottom Outlet Ball Valve	2	2/20/2017	1.8	n.a.	Revised, Reformatted IOM	
A-210/212 Vacuum Relief Valves	2	2/20/2016	1	n.a.	Revised, Reformatted IOM	
A-19075 "SmartFlow" External PRV	2	1/27/2017	1.1	n.a.	Revised, Reformatted IOM	
A-720/721-B and 724 Top Transfer 2" Angle Valve	1.1	1/27/2017	1	3.1.3	Torque requirements for packing locknut. Add step and re-numbering	
				7.2.17		
A-3000 Series Internal Style IOM	3.4	12/14/2016	3.3	7.2	Torque setting for bottom locknut revised to 150 ft-lb from 90 ft-lb	
A-520/A-522 4" Bottom Outlet Ball Valve	1.8	10/27/2016	1.7	5.2	Acceptable temp range for ass'y and test 40 deg F to 100 deg F	
A-1402C Series External Style PRV IOM	1.2	9/27/2016	1.1	7.1.5	Test the joint between the tell-tale valve and the threaded connection	
A-713	1.5	9/16/2016	1.4	Installation #9	Added mounting torque maximum	
BOV O-Ring Kit Instructions	2.1	8/30/2016	2	n.a.	Clarified Preparation Step 2	
A-220/A-222 Vacuum Relief Valve IOM	1	8/22/2016	0	7.2	Clarified positive pressure and vacuum test procedures	
A-520/A-522 4" Bottom Outlet Ball Valve	1.7	7/26/2016	1.6	5.3	Note valve position for stem test 5.3.40	
A-1000	2.4	7/25/2016	2.3	3.1.4	Removed the word "hydraulic" from hydraulic press	
A-1076	1.2	7/25/2016	1.1	3.1.4		
A-1400	3.1	7/25/2016	3	3.1.6		
A-1402	1	8/2/2016	0	4.1.7.2		
A-14378	1.1	7/25/2016	1	3.1.6		
A-19075	1	7/25/2016	0	4.1.6.2		
A-2000	1.1	7/25/2016	1	2/1/2010		
A-22075/A-22076	1.1	7/25/2016	1	4.1.7.2		
A-23075	1	7/25/2016	0	4.1.7.2		
A-3000	3.3	7/25/2016	3.2	4.1.6.2		
A-220/222 Vacuum Relief Valve IOM	0	7/11/2016	A-205/A-222 Vacuum	n.a.		New IOM
			Relief Valves IOM Rev.1.2			
			*** FOR A-220/222 ONLY ***			
A-1000 Series Internal Style IOM	2.3	6/13/2016	2.2	8.1.3	Revised the photo for the adjustment and locking nuts	
A-1076 Series Internal Style IOM	1.1	6/13/2016	1	8.1.3	Revised the photo for the adjustment and locking nuts	
A-3000 Series Internal Style IOM	3.2	6/13/2016	3.1	8.1.4	Revised the photo for the adjustment and locking nuts	
B-612 Magnetic Gaging Device	201160615	6/16/2016	20210822	6.1.2	Revised the test weight specification	
A-720/A-734 Repair Kit	3.1	5/23/2016	3	n.a.	Added torque spec for installation of outlet flange	
A-210/212 Vacuum Relief Valves	0	5/20/2016	A-205/A-222 Vacuum	n.a.	New IOM	
			Relief Valves IOM Rev.1.2			
			*** FOR A-210/212 ONLY ***			
A-22075/22076 "HighFlow" PRV	1	5/12/2016	0	8.0, 8.2	Clarified requirements for seal wires on both bottom spring adjustment nuts	
A-19075 "SmartFlow" External PRV	0	5/2/2016	n.a.	n.a.	New product IOM initial release	
A-2000 Series Internal Style IOM	1	2/16/2016	A-1000/A-37000, Rev 0	1	Modified spring compression warnings.	
A-1400 Series External Style IOM	3	2/16/2016	2.7	1	Modified spring compression warnings.	
A-1402C Series External Style PRV IOM	1	2/16/2016	0	1.3.2	Modified spring compression warnings.	
A-14378 External Style PRV IOM	1	2/16/2016	0	1	Modified spring compression warnings.	
A-15000 Series External Style IOM	3	2/16/2016	2.7	1	Modified spring compression warnings.	
A-1600 Series External Style IOM	3	2/16/2016	2.7	1	Modified spring compression warnings.	
A-1700 Series External Style IOM	3	2/16/2016	2.7	1	Modified spring compression warnings.	

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A-1900 Series External Style IOM	3	2/16/2016	2.7	1	Modified spring compression warnings.
A-520/A-522 4" Bottom Outlet Ball Valve	1.6	2/4/2016	1.5	4.1, 4.2, 5.3	Revised valve disassembly for inspection, component inspection criteria. Reordered (corrected)
A-536/A-567 Bottom Outlet Plug Valve	1.7	12/15/2015	1.6	Maintenance	Handling instructions for Item 14 wiper
A-3000 Series Internal Style IOM	3.1	11/25/2015	A-1000/A-37000 Rev 5.3	4.1.3	Valve stem concentricity, now .025" (vs .05)
A-3100 Series Internal Style IOM	3.1	11/25/2015	A-1000/A-37000 Rev 5.3	4.1.3	Valve stem concentricity, now .025" (vs .05)
A-3200 Series Internal Style IOM	3.1	11/25/2015	A-1000/A-37000 Rev 5.3	4.1.3	Valve stem concentricity, now .025" (vs .05)
A-3400 Series Internal Style IOM	3.1	11/25/2015	A-1000/A-37000 Rev 5.3	4.1.3	Valve stem concentricity, now .025" (vs .05)
A-35000 Series Internal Style IOM	3.1	11/25/2015	A-1000/A-37000 Rev 5.3	4.1.3	Valve stem concentricity, now .025" (vs .05)
A-37000 Series Internal Style IOM	3.1	11/25/2015	A-1000/A-37000 Rev 5.3	4.1.3	Valve stem concentricity, now .025" (vs .05)
A-1000 Series Internal Style IOM	2.2	10/27/2015	A-1000/A-37000 Rev 5.3	n/a	New format, brand unification
A-541 Bottom Outlet Plug Valve	0	10/1/2015	n.a.	n.a.	New product IOM initial release
A-23075 High-FlowX Pressure Relief Valve IOM	0	9/1/2015	n/a	n/a	New product
A-23075 "High-FlowX" External PRV	0	9/1/2015	n.a.	n.a.	New product IOM initial release
A-1076 Internal Style (Low Profile) IOM	1	7/1/2015	n/a	n/a	New product
A-22075/22076 High-Flow Internal Style PRV	0	9/15/2014	n/a	n/a	New product